

# Test Report

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CHI MEI CORPORATION  
59-1 SAN CHIA, JEN TE TAINAN COUNTY, TAIWAN



The following sample(s) was/were submitted and identified by/on behalf of the client as :

Sample Description	:	POLY METHYL METHACRYLATE
Style/Item No.	:	ACRYREX® CM-211
Sample Receiving Date	:	2009/12/28
Testing Period	:	2009/12/28 TO 2010/01/06

Test Requested	:	In accordance with the RoHS Directive 2002/95/EC, and its amendment directives.
Test Method	:	With reference to IEC 62321: 2008 Procedures for the Determination of Levels of Regulated Substances in Electrotechnical Products.  (1) Determination of Cadmium by ICP-AES. (2) Determination of Lead by ICP-AES. (3) Determination of Mercury by ICP-AES. (4) Determination of Hexavalent Chromium by UV/Vis Spectrometry.  (5) Determination of PBB and PBDE by GC/MS.
Test Result(s)	:	Please refer to next page(s).



Ray Chang / Asst. Manager  
Signed for and on behalf of  
SGS Taiwan Limited

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Test results by chemical method (Unit: mg/kg)

Test Item (s):	Method (Refer to)	Result	MDL	RoHS Limit
		No.1		
Cadmium (Cd)	(1)	n.d.	2	100
Lead (Pb)	(2)	n.d.	2	1000
Mercury (Hg)	(3)	n.d.	2	1000
Hexavalent Chromium Cr(VI) by alkaline extraction	(4)	n.d.	2	1000
<b>Sum of PBBs</b>		n.d.	-	1000
Monobromobiphenyl		n.d.	5	-
Dibromobiphenyl		n.d.	5	-
Tribromobiphenyl		n.d.	5	-
Tetrabromobiphenyl		n.d.	5	-
Pentabromobiphenyl		n.d.	5	-
Hexabromobiphenyl		n.d.	5	-
Heptabromobiphenyl		n.d.	5	-
Octabromobiphenyl		n.d.	5	-
Nonabromobiphenyl		n.d.	5	-
Decabromobiphenyl		n.d.	5	-
<b>Sum of PBDEs</b>	(5)	n.d.	-	1000
Monobromodiphenyl ether		n.d.	5	-
Dibromodiphenyl ether		n.d.	5	-
Tribromodiphenyl ether		n.d.	5	-
Tetrabromodiphenyl ether		n.d.	5	-
Pentabromodiphenyl ether		n.d.	5	-
Hexabromodiphenyl ether		n.d.	5	-
Heptabromodiphenyl ether		n.d.	5	-
Octabromodiphenyl ether		n.d.	5	-
Nonabromodiphenyl ether		n.d.	5	-
Decabromodiphenyl ether		n.d.	5	-

**TEST PART DESCRIPTION:**

NO.1 : NATURE POLY METHYL METHACRYLATE

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- Note :
1. mg/kg = ppm ; 0.1wt% = 1000ppm
  2. n.d. = Not Detected
  3. MDL = Method Detection Limit
  4. "-" = Not Regulated

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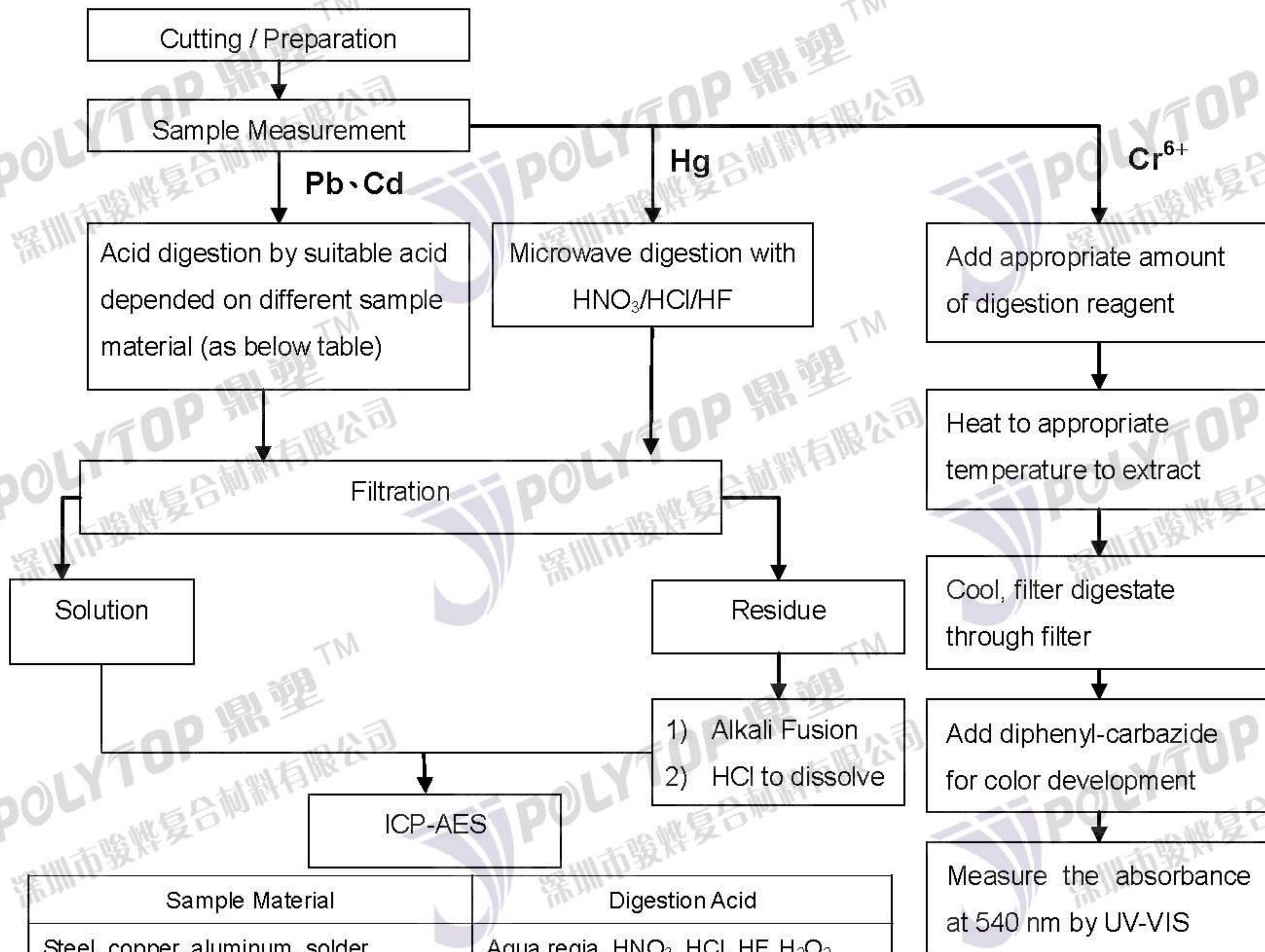
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- 1) These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr<sup>6+</sup> test method excluded)
- 2) Name of the person who made measurement: Hungming Li
- 3) Name of the person in charge of measurement: Ray Chang



Sample Material	Digestion Acid
Steel, copper, aluminum, solder	Aqua regia, HNO <sub>3</sub> , HCl, HF, H <sub>2</sub> O <sub>2</sub>
Glass	HNO <sub>3</sub> /HF
Gold, platinum, palladium, ceramic	Aqua regia
Silver	HNO <sub>3</sub>
Plastic	H <sub>2</sub> SO <sub>4</sub> , H <sub>2</sub> O <sub>2</sub> , HNO <sub>3</sub> , HCl
Others	Any acid to total digestion

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### PBB/PBDE analytical FLOW CHART

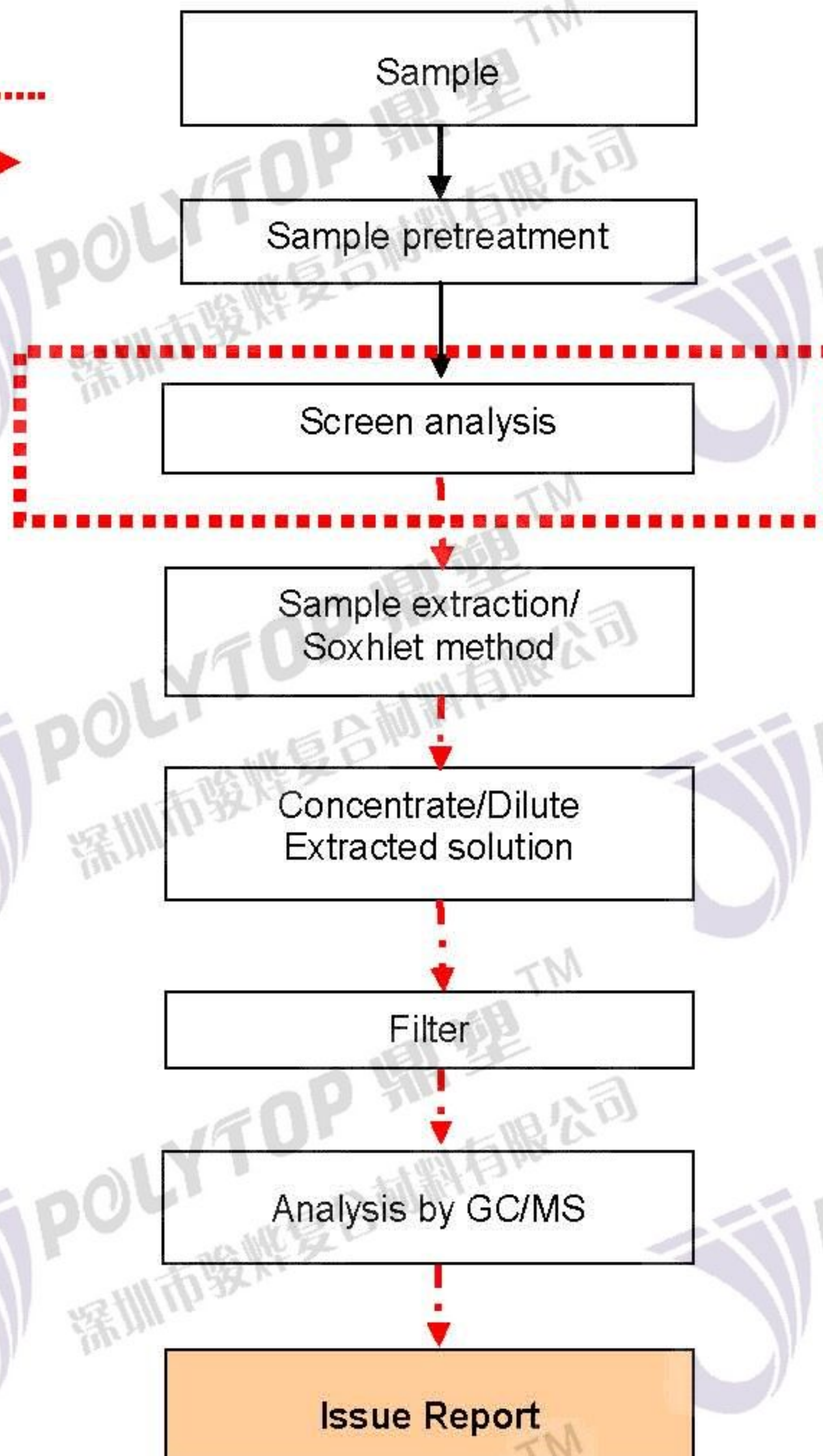
1) Name of the person who made measurement: Anson Tsao

2) Name of the person in charge of measurement: Ray Chang

First testing process →

Optional screen process ..... →

Confirmation process - - - - - →



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**\*\* End of Report \*\***

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